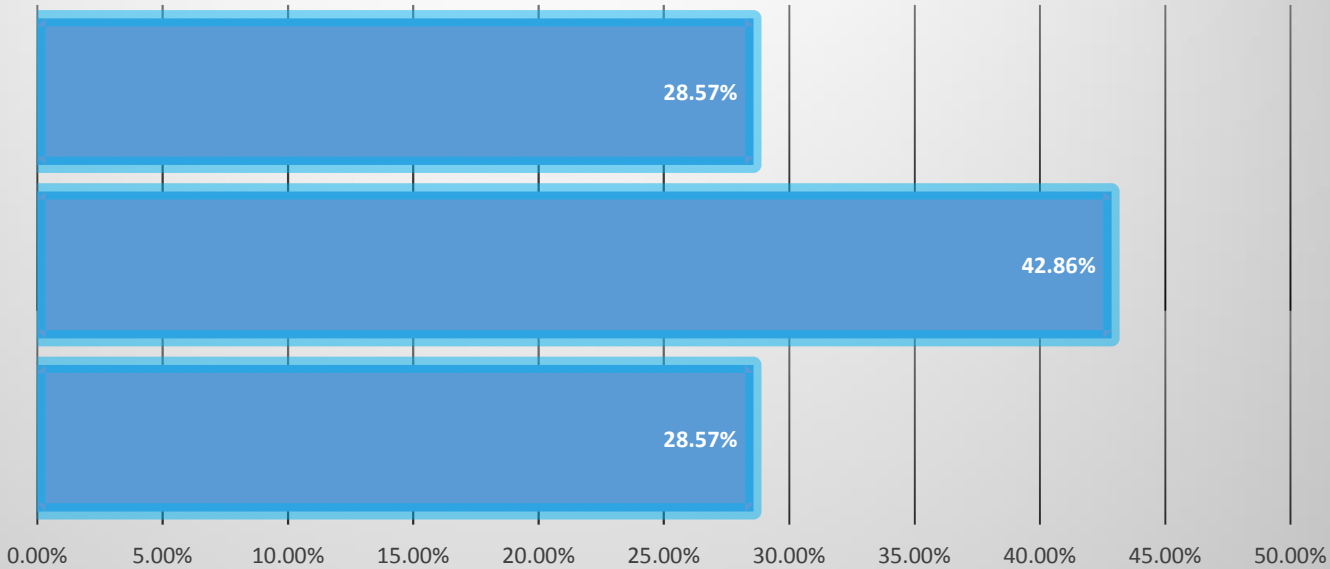


Causes of Supplier rejections as at 31st May 2015 based on 12months data



	Dimensional failure from manufact or supplier	Incorrect Threadfit	Quality failure from Sub-Contractor (Plating etc.)
Series4	28.57%	42.86%	28.57%